TECHNICAL DATA SHEET



MRS-1250

PRODUCT DESCRIPTIONMRS-1250 BARRACUDA™ Adhesion Promoter Plus Sealer is specially formulated to provide superior paint adhesion to all automotive surfaces. It is ideal for use on all flexible or rigid plastics, fiberglass, and painted surfaces. BARRACUDA™ acts as a tie coat by allowing multiple substrates to be painted at one time to assure a consistent, durable finish on every job. It is compatible with all solvent based urethane, epoxy or acrylic lacquer primers, sealers, and basecoats. MRS-1250 is V.O.C. compliant across North America and available in quarts and gallons.



SUITABLE SUBSTRATES

Cured OEM Finishes 1K & 2K Primers Fiberglass/SMC Automotive Plastics



SURFACE PREPARATION

Clean all areas to be coated with MRS-678 Scuff Paste

Rinse thoroughly with clean water

Thoroughly dry the surface to be coated with clean compressed air (Surface must be completely dry)



MIXING

Ready-to-Spray

NOTE: Stir MRS-1250 thoroughly before each use. DO NOT LEAVE MRS-1250 ON A MIXING BANK.



APPLICATION

Apply 1 uniform medium coat and allow 15 minutes before topcoating

If a 2nd coat is required, apply first coat in a light mist and allow 3-5 minutes between coats

If allowed to dry for more than 24 hours, then clean, scuff and recoat with MRS-1250 before topcoating

If applying basecoat over MRS-1250, apply in light coats until uniform color is achieved (**DO NOT** apply heavy coats of basecoat over MRS-1250)

TECHNICAL DATA

Color Clear

Gun Setup (HVLP) 1.2 mm – 1.3mm

Air Pressure 8 – 10 psi HVLP

40 - 45 psi Conventional

Shelf Life (Unopened) 12 months

HEALTH & SAFETY

See Safety Data Sheet and labels for additional safety information and handling instructions.

- The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and SDSs of all component, since the mixture will have the hazards of all its parts.
- Improper handling and use, for example, poor spray technique, inadequate engineering controls, and or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- Follow spray equipment manufacturer's instructions to prevent personal injury or fire.
- Provide adequate ventilation for health and fire hazard control.
- Follow company, product SDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure
 employees are adequately trained on the safe use of respirators per company and regulatory requirements.
- · Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on SDS.
- Always observe all applicable precautions and follow good safety and hygiene practice.