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RS-864/865

TECHNICAL DATA

Trim-Kut Grinding Discs

DESCRIPTION:

RS-864/RS-865 Trim-Kut discs are the most revolutionary trimmable grinding discs on the market. There is no other disc that competes directly with the Trim-Kut. Trim-Kut discs are patented and therefore offer an excellent opportunity for profit. The most common miniature disc is the 3M[®] Roloc, which can easily be demonstrated against with a Trim-Kut. Disadvantages of the 3M[®] discs are that they have a very, very short cutting life because the resin cracks and comes loose on the edges. The cloth backing frays and tears easily after limited use. Much of the discs are unusable because they are difficult to trim. The backing on the Roloc is very flexible, making it difficult to get into corners and close edges. Roloc discs are not reversible; they can cut only one way. All of these problems are solved with a Trim-Kut disc.

AVAILABLE SIZES:

RS-864	3"	25 per Box
RS-865	5"	20 per Box

ADAPTERS:

RS-868	7/16" Hand Grinder
	5/8" Body Grinder
	1/4" Die Grinder

TRIMMING PROCEDURES:

1. Attach wheel to grinder.
2. Run grinder at full speed.
3. Press edge of sharp screwdriver, or point of awl (ice pick) to back (plastic backing) of spinning disc, about 1/4" in from outer edge.
4. Apply enough pressure to scribe a groove all the way around the backing.



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5. Apply pressure until instrument penetrates through to abrasive on front side.

CAUTION: If groove is cut completely through disc, a ring will fly off. It is best to cut groove almost through, then stop the grinder and break ring away from disc by hand.

6. Be sure to disconnect air pressure before breaking edge away from disc to avoid injury.
7. Once outer ring is removed, disc is ready to be re-used. Disc may be trimmed several times.

