

www.medallionrefinish.com

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# RS-2710

# TECHNICAL DATA

# Blend Eze Panel Blender/Color Checker

# **DESCRIPTION:**

**RS-2710 Blend Eze Panel Blender/Color Checker** is a blend of premium solvents and resins designed to be used as a panel blender for 2K clearcoat systems and single-stage urethanes and to check color match and layout of metallics. It is compatible with most major clearcoat, basecoat and single-stage urethane systems.

#### **FEATURES:**

- ✓ Ready to spray as a color checker
- ✓ Excellent process for checking metallic lay-out
- ✓ Can be mixed with clearcoat and single-stage urethanes for blending panels
- ✓ Quickly melts-in dry edges
- ✓ Easy to buff or hand polish
- ✓ Superior gloss retention
- ✓ Can be used as a wet-bed sealer

# **COMPATIBLE SURFACES:**

All Medallion clearcoat systems Acrylic Urethane clearcoat systems Single-stage urethane systems Basecoat systems



#### **INSTRUCTIONS:**

Make sure product is at room temperature 72°F (22.2°C) before mixing



#### **GUN SETUP:**

 Conventional Gravity
 1.3mm -1.4mm
 40-45 psi @ gun

 Siphon
 1.3mm -1.4mm
 40-45 psi @ gun

 HVLP gravity
 1.3mm -1.4mm
 8-10 psi @ gun



# As a panel blender:

After applying 2 coats of clearcoat or single-stage urethane, reduce the remaining mix product 1:1 with RS-2710 Blend Eze Panel Blender/Color Checker. Straight RS-2710 Blend Eze Panel Blender/Color Checker may be used to further melt-in remaining edge.



#### As a color check:

No mixing is required



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#### **APPLICATION:**

# AS A COLOR CHECK FOR BASECOATS (metallic & pearls)

- 1. Allow basecoat to dry according to paint manufactures recommendations.
- 2. Apply 1-2 light coats of **RS-2710 Blend-Eze Panel Blender/Color Checker** over the basecoat blend area. Allow to flash 1-2 minutes between coats.
- 3. Check for color match and/or metallic lav-out.
- 4. Allow to dry 5-10 minutes before applying clearcoat.

# APPLICATION AS A PANEL BLENDER (Clearcoat / Single-Stage Urethane)

- 1. Apply first coat of topcoat
- 2. Extend second coat of topcoat past first coat
- 3. Reduce the remaining mixture 1:1 with RS-2710 Blend-Eze Panel Blender/Color Checker.
- 4. Apply mixture over the edge with 50% overlap to melt in the edge.
- 5. To further melt-in the remaining edge, apply 100% **RS-2710 Blend-Eze Panel Blender/Color Checker** with a 50% overlap.

# **TECHNICAL DATA**

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Color	Clear
Activator/Hardener	None
Reducer	None
Mix Ratio	See above mixing directions
Pot Life Number of Coats	See above directions
Flash Time	1-2 minute
Dust Free	1-2 minute
Dry to Sand 70°F (21°C) 50% RH	N/A
Air Dry	N/A
Force Dry (Metal Temperature)	N/A
Gun Set-Up Gravity Feed (HVLP)	1.3mm – 1.4mm
Air Pressure @ Gun, HVLP	8 – 10 psi
Air Pressure @ Gun, Conventional	40 -45 psi
V.O.C. Limit	7.0
Sprayable V.O.C.*	6.96 lbs/gal (835 g/l) unreduced
% Solids Sprayable by Weight	2% Unreduced
Coverage Sq. Ft. / gal @ 1 mil*	N/A
Package	Quarts Gallon
Number per case	6 Quarts 4 Gallons





Shelf Life

Material Safety Data Sheet (MSDS) is available on our website <u>www.medallionrefinish.com</u>

12 months