

RS-224

TECHNICAL DATA

Quick Cure Primerless Auto Glass Urethane

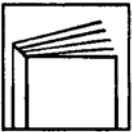
DESCRIPTION:

RS-224 Quick Cure Primerless Auto Glass Urethane is a single-component medium viscosity windshield urethane for all factory urethane bonded auto glass. It is designed for full or close cutout windshield and backlite installations. This urethane is formulated for easy manual gun application and excellent shelf-life properties. Meets all factory specifications. A urethane compatible pinchweld primer must be applied to all bare metal areas of the pinchweld.



FEATURES:

- ✓ Low odor
- ✓ Excellent sag resistance
- ✓ Excellent flow viscosity at various temperatures
- ✓ Tack-free in one hour
- ✓ Excellent for water leak repair
- ✓ Excellent adhesion
- ✓ Meets FMVSS 212 & 216 strength requirements



INSTRUCTIONS:

Remove auto glass as recommended. Clean pinchweld of all sealants and contaminants. Surface to be bonded must be dry and free of all contaminants.

APPLICATION:

Apply **RS-225P Pinchweld Primer** to all bare metal areas and allow to dry. Install clean glass into opening using hand pressure to assure complete contact with adhesive.



CLEAN-UP:

RS-224 Quick Cure Primerless Auto Glass Urethane can be wiped off using a clean dry cloth and a wax & grease remover or general purpose solvent.



STORAGE:

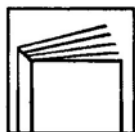
RS-224 Quick Cure Primerless Auto Glass Urethane should be stored in a cool, dry area. To ensure maximum shelf life, store below 73°F (23°C) or refrigerate. It should not be exposed to conditions of elevated temperatures for long periods of time. Contents may prematurely age react if exposed to temperatures in excess of 120°F (49°C).



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TECHNICAL INFORMATION



Color	Black
Odor	Slight
V.O.C.	.41 lbs/gal (49 g/l)
Flow Viscosity @ 73°F (23°C)	277-230 g/min
Flow Viscosity (heat aged)	<less than 20% increase
Tensile strength (ASTM D412)	900 psi minimum
Elongation (ASTM D412)	400%
Tack-Free Time @ 73°F (23°C)	50-90 minutes
Full Cure Time @ 73°F (23°C) 50% RH	7 Days
Shelf Life @ 70°F (20°C)	12 months
Package	10.5 Oz. Cartridge
No. per Case	12

Material Safety Data Sheet (MSDS) is available on our website
www.rubber-seal.com

