

PRODUCT DESCRIPTION

MRS-6400 European Clearcoat is a high solid clearcoat formulated with premium European resins to provide exceptional gloss and a long-lasting finish. This 50 state compliant clearcoat is easy to spray and has excellent leveling properties. MRS-6400 is ideal for use on overall refinishing projects. It uses a versatile activator system to accommodate a variety of temperature ranges and can be applied in air dry or force dry environments.

**SUITABLE SUBSTRATES**

Activated Acrylic or Polyester Basecoats

Select Waterborne Basecoat Systems*

Activated Polyurethane Enamel**

Activated Acrylic Urethane Enamel**

* PPG Envirobase, BASF Onyx HD and Glazurit 90 waterborne basecoat systems, must be dry & water-free before applying clearcoat

** Allow to dry at least 8 hours before topcoating

**MIXING**

2 parts	:	1 part
MRS-6400	:	MRS-6360 (60°F - 75°F)
		MRS-6375 (75°F - 90°F)
		MRS-6390 (90°F & Up)

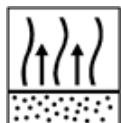
NOTE: Make sure product is at room temperature (72°F) before mixing.

**APPLICATION**

Apply basecoat color according to manufacturer's recommendations

Apply two wet coats of MRS-6400, allowing 10-15 minutes flash time between coats

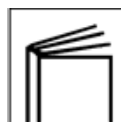
Recommended gun setup can be found on page 2 under Technical Data

**DRY TIMES**

Air Dry @ 70°F	Dust Free	10-15 minutes
	To Deliver	8-12 hours

Force Dry 30 minutes @ 140°F (metal temp.)

Buffing Times	Air Dry	8-12 hours
	Force Dry	After cool down

**NOTES**

- MRS-6400 can be reduced 5-10% with MRS Zero VOC Reducers (MRS-165, MRS-175 or MRS-185)
- Adding reducers will decrease dry film thickness
- Adding standard grade urethane reducers will increase VOCs
- A minimum of 2 mils dry-film-thickness is required for optimum UV resistance

**PERSONAL PROTECTION**

- For use by trained professionals only
- Read label, directions and MSDS before use
- Wear appropriate Personal Protection Equipment (PPE) while mixing and spraying
- For additional health and safety information refer to the MSDS which can be found at www.medallionrefinish.com

SURFACE PREPARATION Apply basecoat color per manufacturer's recommended procedures. At 70°F and higher allow 15 minutes dry time per coat before applying clearcoat. Allow longer dry times for cooler temperatures. Activated Polyurethane and Acrylic Enamel systems should be allowed to dry a minimum of 8 hours. Thoroughly tack surfaces to be painted with a clean tack cloth before applying clearcoat.

BLENDING PREPARATION Solvent clean with appropriate Medallion Refinish System surface cleaner and wipe dry with a clean cloth. Sand the blend panel with 800 grit or finer paper on a random orbital sander or scuff sand with a gray scuff pad and RS-677 SCUFF MASTER and water. Rinse thoroughly and dry with a clean cloth. Repeat step one and thoroughly tack surfaces to be painted with a clean tack cloth.

BLENDING INSTRUCTIONS

1. Apply first coat of clearcoat
2. Extend second coat of clearcoat past the edges of the first coat
3. Mix the remaining clearcoat 1:1 with RS-2710 BLEND EZE PANEL BLENDER/COLOR CHECKER
4. Apply mixture over the edge of the sanded OEM clear with a 50% overlap to melt in the edge.
5. Melt-in the remaining edge by applying 100% RS-2710 with 50% overlap

NOTE: Rubber-Seal Medallion Refinish System does not recommend blending on flat or horizontal surfaces (i.e. hood, deck lid or roof)

RECOAT INSTRUCTIONS If recoating after 24 hours, then sand with 1000 grit sandpaper before recoating. On sand-thru areas, apply heat before recoating to eliminate featheredge lifting.

TECHNICAL DATA

Mix Ratio	2:1 (5-10% Reducer Optional)
Pot Life	60 min. @ 72°F, 50% RH
Gun Setup (HVLP)	1.2 mm – 1.4 mm
Air Pressure	8-10 psi HVLP 40-45 psi Conventional
% Solids by Weight	45% (Sprayable, no reducer)
Shelf Life (Unopened)	12 months

HEALTH & SAFETY

See Material Safety Data Sheet and labels for additional safety information and handling instructions.

- The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and MSDSs of all component, since the mixture will have the hazards of all its parts.
- Improper handling and use, for example, poor spray technique, inadequate engineering controls, and or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- Follow spray equipment manufacturer's instructions to prevent personal injury or fire.
- Provide adequate ventilation for health and fire hazard control.
- Follow company, product MSDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements.
- Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on MSDS.
- Always observe all applicable precautions and follow good safety and hygiene practice.