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RS-722

TECHNICAL DATA

Rigid Parts Adhesive

DESCRIPTION:

RS-722 is specifically formulated as a structural adhesive for permanently attaching plastic autobody parts such as SMC, FRP and polyurea to metal, aluminum and plastic.



APPLICATION:

1. Clean all surfaces to be bonded with RS-620 Flexi-Clean to remove any wax, grease and dirt.
2. Scuff all surfaces to be bonded with 80 grit paper.
3. Wipe scuffed areas with clean, dry cloth to remove sanding dust. Clean areas with RS-620 Flexi-Clean to remove any excess dirt.
4. Mix together two equal lengths of RS-722 Rigid Parts Adhesive, Part A and Part B; 1:1 ratio. Mix to a consistent color.
5. Apply RS-722 Rigid Parts Adhesive to all surfaces to be bonded. Position reinforcing strip to backside of repair. Assemble within 15 minutes of mixing. Clamp if necessary.
6. Allow RS-722 Rigid Parts Adhesive to cure for 30 minutes. When cured, finish exterior panel with RS-720 Rigid Parts Filler

RUBBER-SEAL®

Medallion™
Refinish System