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5751 N. Webster Street Dayton, OH 45414-0802 Toll-Free 937-890-6547 Phone 800-257-6547 Fax 937-890-6320

# **RS-135**

# **TECHNICAL DATA**

## **Rubber Glue**

### **DESCRIPTION:**

RS-135 is a fast drying contact cement in a flammable solvent system. It offers rapid strength build-up, high ultimate strength with greater than normal open time, and a high softening point. The adhesive has excellent specific adhesion to metal and finds use in bonding all types of rubber, vinyl and decorative plastic laminates for use in the automotive soft trim applications. This adhesive combines high heat resistance with oil resistance making it ideal for bonding flexible stock containing non-permanent plasticizors.



### APPLICATION INSTRUCTIONS:

- 1. Remove al wax, grease and other contaminants
- 2. Apply adhesive to one surface
- 3. Join surfaces to distribute adhesive then pull back apart
- 4. Wait 30 seconds and join surfaces for final bond

#### **TECHNICAL DATA:**

Color Base Solvent

Viscosity

Specific Gravity

Flash Point

Clear Translucent Resin Modified Neoprene Rubber Ketone Hydrocarbon Blend

Brookfield 2/20 800 + 50 Cps.

23<mark>% + 1%</mark>

7.<mark>0 +</mark> 0.<mark>1 lb</mark>s./gal.

-12°F