

MRS-7570-Q

TECHNICAL DATA

Dual Prime-Quarts

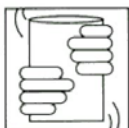
DESCRIPTION:

Dual Prime is a 1K primer surfacer that can be applied to both plastic and metal parts. **Dual Prime** reduces 2:1 with Zero V.O.C. Reducer. Dual Prime can be directly topcoated with basecoat without sanding. Excellent primer for small sand-thru areas.

MRS-7570-Q	Tru Black
MRS-7572-Q	Medium Gray
MRS-7574-Q	White

FEATURES:

- ✓ Superior adhesion
- ✓ Excellent color hold-out and solvent resistance
- ✓ Use as a "spot sealer" without showing an edge
- ✓ Provides an extremely smooth surface
- ✓ Use "wet-on-wet"; no sanding required before topcoating
- ✓ Ideal for use on raw plastics
- ✓ Can be used on small bare metal cut-through spots
- ✓ Can be inter-mix for different shades of gray



INSTRUCTIONS:

Shake the **Dual Prime** thoroughly before each use.

MIXING:

- 2 parts **Dual Prime**
- 1 part MRS-165 Fast, MRS-175 Medium or MRS-185 Slow Zero V.O.C. Reducer



GUN SETUP:

HVLP gravity 1.4mm -1.8mm 8-10 psi @

SURFACE PREPARATION:

Wash area with soap and warm water. Thoroughly clean area with **RS-608 Slow Wax and Grease Remover** or **RS-609 Wax and Grease Remover**. **RS-612 Water Base Pre-clean** can be used where VOC restrictions are in effect.



APPLICATION:

Sealer

Apply 1-2 medium coats. Allow 20-30 minutes before topcoating.



Flexible Parts (Polyolefin Plastics:TPO, TEO, PP)

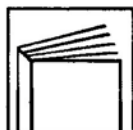
Thoroughly clean area with **RS-597 Flexi Clean** or **MRS-7300 Plastic Werkes Plastic Blast Plastic Cleaner**. Thoroughly sand with 320 grit sandpaper and re-clean. Apply 1 coat of **RS-590 Flexi Grip**. Allow to dry before applying **Dual Prime**

Rigid Parts and Saturn® Parts

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TECHNICAL DATA

Color	Tru Black, Med. Gray, White
Activator/Hardener	Not required
Reducer	Zero V.O.C. Reducer
Mix Ratio	2:1
Pot Life	N/A
Number of Coats	2-3
Flash Time	5-10 minutes
Recoat w/o sanding	8 hours
Dry to Sand	30 minutes
Air Dry 70°F (21°C) 50% RH	N/A
Force Dry	N/A
Gun Set-Up Gravity Feed (HVLP)	1.4mm – 1.8mm
Air Pressure @ Gun HVLP	8 – 10 psi
Air Pressure @ Gun conventional	40 -45 psi
Package	Quarts
Number per case	
Quart	6
Shelf Life	12 months



Health and Safety:

See Material Safety Data Sheet and labels for additional safety information and handling instructions.

- * The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and MSDS's of all components, since the mixture will have the hazards of all its parts.
- * Improper handling and use, for example, poor spray technique, inadequate engineering controls and or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- * Follow spray equipment manufacturer's instructions to prevent personal injury or fire.
- * Provide adequate ventilation for health and fire hazard control.
- * Follow company, product MSDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements.
- * Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on MSDS.
- * Always observe all applicable precautions and follow good safety and hygiene practices.
- * Material Safety Data Sheets are available at www.medallionrefinish.com.

Material Safety Data Sheet (MSDS) is available on our website
www.medallionrefinish.com