

## **MRS-7205**

## **TECHNICAL DATA**

### **General Purpose Epoxy Seam Sealer-5 Minute**

#### **DESCRIPTION:**

**MRS-7205 General Purpose Epoxy Seam Sealer** is two-component, epoxy seam sealer formulated for automotive and truck applications as well as light industrial. This seam sealer has a 5 minute work time. It can be applied to sanded 2K primer surfacers and pre-treatment primers including self-etch primers and sanded OEM painted surfaces. It can be topcoated with basecoat/clearcoat systems.

#### **FEATURES:**

- ✓ Levels to a smooth seam
- ✓ Paintable in 20 minutes
- ✓ Excellent adhesion
- ✓ Can be directly topcoated with basecoat/clearcoat
- ✓ 1:1 mix ratio



#### **SURFACE PREPARATION:**

Clean surface with a wax & grease remover (**MRS-612 Water-Base Pre Clean, RS-608 Wax & Grease Remover-Slow**). Surface must be free of dirt, oil, grease, rust and loose seam sealer.

#### **PRODUCT / PACKAGE SET-UP:**

Static mix cartridge must be equalized before use. Gun out a test bead to check for proper mixing before applying to panels.

#### **APPLYING SEAM SEALER:**

Apply the seam sealer into the area to be sealed. Contour sealer to match OEM sealer by using a tool, brush, finger, etc.

#### **TOPCOATING:**

Scuff sand (de-gloss) seam seal before topcoating. **MRS-7205** can be topcoated with primer surfacer, primer sealer, single stage urethane systems or basecoat/clearcoat.



#### **CLEAN-UP:**

**MRS-7205** can be wiped off using a clean dry cloth and a wax & grease remover or general purpose solvent before it cures.



#### **STORAGE:**

Store in a cool, dry area. To ensure maximum shelf life, store below 73°F (23°C) or refrigerate. It may be necessary to refrigerate the cartridge before use during hot humid weather conditions. It should not be exposed to conditions of elevated temperatures for long periods of time. Contents may prematurely react if exposed to temperatures in excess of 120°F (49°C).



5751 N. Webster Street  
Dayton, OH 45414-0802  
Phone 937-890-6547  
Toll Free 800-257-6547  
Fax 937-890-6320

www.medallionrefinish.com

#### TECHNICAL INFORMATION

Color	White/Black
Technology	Epoxy
Odor	
Mix Ratio	1:1
Work/Open Time	5-6 min.
Work Time after clamped	N/A
Sand Time	20 min.
Paint Time	20 min.
Full Cure Time	4 hrs.
Air Dry	4 hrs.
Coverage 1/4" bead	
Package	200 ml/6 per cs.
Shelf Life	12 months
V.O.C.	0
1500 Hr. Salt Spray Test ASTM-B117	Passed

Material Safety Data Sheet (MSDS) is available on our website  
[www.medallionrefinish.com](http://www.medallionrefinish.com)

