

MRS-7204

TECHNICAL DATA

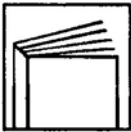
Full Flow Epoxy Self-Leveling Seam Sealer

DESCRIPTION:

MRS-7204 Full Flow Epoxy Self-Leveling Seam Sealer is two-component, epoxy seam sealer formulated to be used to seal roof seams and drip rails on Ford Aerostar, Explorer, Escort and other horizontal seams. This seam sealer has a 20-30 minute work time. It can be applied to sanded 2K primer surfacers and pre-treatment primers including self-etch primers and sanded OEM painted surfaces. It can be topcoated with basecoat/clearcoat systems.

FEATURES:

- ✓ Levels to a smooth seam
- ✓ Paintable in 60 minutes
- ✓ Excellent adhesion
- ✓ Can be directly topcoated with basecoat/clearcoat
- ✓ 1:1 mix ratio



SURFACE PREPARATION:

Clean surface with a wax & grease remover (**MRS-612 Water-Base Pre Clean, RS-608 Wax & Grease Remover-Slow**). Surface must be free of dirt, oil, grease, rust and loose seam sealer. Prime the area with 2K urethane primer surface or epoxy primer surface before applying seam sealer. Sand the primer with 400 grit sand paper before applying seam sealer.

PRODUCT / PACKAGE SET-UP:

Static mix cartridge must be equalized before use. Gun out a test bead to check for proper mixing before applying to panels.

APPLYING SEAM SEALER:

Apply the seam sealer into the area to be sealed from the high side of the slope. Allow the seam sealer to flow to the lower end of the slope. RS-812 ½" or RS-812 1" tips can be used for dispensing the seam sealer. Keep the static mix tip in the sealer as you apply to eliminate pin holes.

TOPCOATING:

Scuff sand (de-gloss) seam seal before topcoating. **MRS-7204 Full Flow Epoxy Self-Leveling Seam Sealer** can be topcoated with primer surfacer, primer sealer, single stage urethane systems or basecoat/clearcoat.



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CLEAN-UP:

MRS-7204 can be wiped off using a clean dry cloth and a wax & grease remover or general purpose solvent before it cures.



STORAGE:

Store in a cool, dry area. To ensure maximum shelf life, store below 73°F (23°C) or refrigerate. Store the cartridge in the up right position. It may be necessary to refrigerate the cartridge before use during hot humid weather conditions. It should not be exposed to conditions of elevated temperatures for long periods of time. Contents may prematurely react if exposed to temperatures in excess of 120°F (49°C).

TECHNICAL INFORMATION

Color	White/Black
Technology	Epoxy
Odor	
Mix Ratio	1:1
Work/Open Time	20-30 min.
Work Time after clamped	N/A
Sand Time	60 min.
Paint Time	60 min.
Full Cure Time	10 hrs.
Air Dry	10 hrs.
Coverage 1/4" bead	
Package	200 ml/6 per cs.
Shelf Life	12 months
V.O.C.	0
1500 Hr. Salt Spray Test ASTM-B117	Passed

RUBBER-SEAL®

Material Safety Data Sheet (MSDS) is available on our website

www.medallionrefinish.com

MedallionTM
Refinish System